

Application Serial No.: 10/618,643
Reply to Office Action dated July 2, 2004

IN THE SPECIFICATION

Please replace the paragraph beginning at page 10, line 7, with the following rewritten paragraph:

A cylinder part 14a, wherein an outer peripheral surface of a cylinder part 14a is not ~~eonstrained~~ constrained, is easy to break by applying high stress, which is occurred by a plastic resistance and expands outwardly, to the die 14 as shown in Fig. 2A.